Synthesis of superheavy nuclei: A search for new production reactions

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(Received 23 May 2008; published 24 September 2008)

Nuclear reactions leading to the formation of new superheavy (SH) elements and isotopes are discussed in the paper. “Cold” and “hot” synthesis, fusion of fission fragments, transfer reactions, and reactions with radioactive ion beams are analyzed along with their abilities and limitations. If the possibility of increasing the beam intensity and the detection efficiency (by a total of one order of magnitude) is found, then several isotopes of new elements with \( Z = 120–124 \) could be synthesized in fusion reactions of titanium, chromium, and iron beams with actinide targets. The use of light- and medium-mass neutron-rich radioactive beams may help us fill the gap between the SH nuclei produced in the hot fusion reactions and the mainland. In these reactions, we may really approach the “island of stability.” Such a possibility is also provided by the multinucleon transfer processes in low-energy damped collisions of heavy actinide nuclei. The production of SH elements in fusion reactions with accelerated fission fragments looks less encouraging.

DOI: 10.1103/PhysRevC.78.034610 PACS number(s): 25.70.Jj, 25.70.Lm, 27.90.+b

I. INTRODUCTION

Two important pages in the history of synthesis of superheavy (SH) nuclei have been turned over within the last 20 years. In the “cold” fusion reactions based on the closed shell target nuclei of lead and bismuth, SH elements up to \( Z = 113 \) have been produced \([1,2]\). The “world record” of 0.03 pb in production cross section of element 113 has been obtained here within more than half-year irradiation of\( ^{209}\text{Bi} \) target with \( ^{70}\text{Zn} \) beam \([2]\). Further advance in this direction (with Ga or Ge beams) seems to be very difficult. Note also that the SH elements are situated along the proton drip line being very neutron-deficient with a short half-life.

The cross sections for SH element production in more asymmetric (and “hotter”) fusion reactions of \( ^{48}\text{Ca} \) with actinide targets were found to be much larger \([3]\). Even the element 118 was produced with the cross section of about 1 pb in production cross section of element 113 has been obtained in the \( ^{48}\text{Ca} + ^{249}\text{Cf} \) fusion reaction \([4]\). Fusion of actinides with \( ^{48}\text{Ca} \) leads to more neutron-rich SH nuclei with much longer half-lives. However, they are still far from the center of the predicted island of stability formed by the neutron shell around \( N = 184 \) (these are the \( ^{48}\text{Ca} \) induced fusion reactions which confirm an existence of this island of stability). Moreover, californium is the heaviest actinide that can be used as a target material in this method (the half-life of the longest living einsteinium isotope, \( ^{257}\text{Es} \), is 470 days, sufficient to be used as target material, but it is impossible to accumulate the required amount of this matter).

In this connection, other ways for the production of SH elements with \( Z > 118 \) and also neutron-rich isotopes of SH nuclei in the region of the island of stability should be searched for. In this paper, we analyze the abilities and limitations of different nuclear reactions leading to the formation of SH elements (cold and hot synthesis, symmetric fusion, transfer reactions, and reactions with radioactive beams), in an attempt to find the most promising reactions that may be used at available facilities.

II. THE MODEL

The cross section of SH element production in a heavy ion fusion reaction (with subsequent evaporation of \( x \) neutrons in the cooling process) is calculated as follows:

\[
\sigma_{\text{ER}}^n(E) = \frac{\pi}{k^2} \sum_{l=0}^{\infty} (2l + 1) P_{\text{cont}}(E,l) P_{\text{CN}}(E^+,l) P_{\text{xn}}(E^+,l).
\]

Empirical or quantum channel coupling models \([5]\) may be used to calculate rather accurately the penetrability of the multidimensional Coulomb barrier \( P_{\text{cont}}(E,l) \) and the corresponding capture (sticking) cross section, \( \sigma_{\text{cap}}(E) = \pi/k^2 \sum (2l + 1) P_{\text{cont}} \). The survival probability \( P_{\text{cn}}(E^+) \) of an excited compound nucleus (CN) can be calculated within a statistical model. We use here the fission barriers and other properties of SH nuclei predicted by the macromicroscopic model \([6]\). Other parameters determining the decay widths and the algorithm itself for the calculation of the light-particle evaporation cascade and \( \gamma \) emission are taken from Ref. \([7]\).

All the decay widths may be easily calculated also at the web site \([5]\).

The probability for compound nucleus formation \( P_{\text{CN}}(E,l) \) is the most difficult part of the calculation. In Ref. \([8]\), the two-dimensional master equation was used for estimation of this quantity, and a strong energy dependence of \( P_{\text{CN}} \) was found, which was confirmed recently in experiment \([9]\). Later the multidimensional Langevin-type dynamical equations were proposed \([10,11]\) for the calculation of the probability for CN formation in cold and hot fusion reactions. The main idea is to study evolution of the heavy nuclear system driven by the time-dependent multidimensional potential energy surface gradually transformed to the adiabatic potential calculated within the two-center shell model \([12]\). Note that the extended version of this model developed recently in Ref. \([13]\) leads to a correct asymptotic value of the potential energy of two separated nuclei and height of the Coulomb barrier in the
entrance channel (fusion), and appropriate behavior in the exit channel, giving the required mass and energy distributions of reaction products and fission fragments.

In the case of the near-barrier collision of heavy nuclei, only a few trajectories (of many thousands tested) reach the CN configuration (small values of elongation and deformation parameters, see Fig. 1). All others go out to the dominating deep inelastic and/or quasifission exit channels. One of such trajectories is shown in Fig. 1 in the three-dimensional space.

![Collision of $^{48}$Ca + $^{248}$Cm at $E_{cm} = 210$ MeV. A typical trajectory calculated within the Langevin equations and going to the quasifission exit channel (lead valley) is shown in three-dimensional space (a) and projected onto the "deformation-elongation" (b) and "mass-asymmetry–elongation" (c) planes. The dashed line in (b) shows the ridge of the multidimensional Coulomb barrier.

FIG. 1. Collision of $^{48}$Ca + $^{248}$Cm at $E_{cm} = 210$ MeV. A typical trajectory calculated within the Langevin equations and going to the quasifission exit channel (lead valley) is shown in three-dimensional space (a) and projected onto the “deformation-elongation” (b) and “mass-asymmetry–elongation” (c) planes. The dashed line in (b) shows the ridge of the multidimensional Coulomb barrier.

of “elongation–deformation–mass-asymmetry” used in the calculations.

Made within our approach, the predictions for the excitation functions of SH element production with $Z = 112–118$ in 1$n$–5$n$ evaporation channels of the $^{48}$Ca induced fusion reactions [14,15] agree well with the later obtained experimental data. This gives us confidence in receiving rather reliable estimations of the reaction cross sections discussed below. Such estimations are urgently needed for planning future experiments in this field.

### III. COLD FUSION REACTIONS

At near-barrier incident energies, the fusion of heavy nuclei ($^{48}$Ca, $^{50}$Ti, $^{54}$Cr, and so on) with $^{208}$Pb or $^{209}$Bi targets leads to the formation of low-excited superheavy CN (cold synthesis). In spite of this favorable fact (only one or two neutrons are to be evaporated), the yield of evaporation residues sharply decreases with increasing charge of synthesized SH nucleus. There are two reasons for that. First, in these reactions, neutron-deficient SH nuclei are produced far from the closed shells or subshells. As a result, neutron separation energies of these nuclei are rather high, whereas the fission barriers (macroscopic components plus shell corrections) are rather low (see Table I). This leads to a low survival probability even for 1$n$ and 2$n$ evaporation channels (Fig. 2).

The main reason for low yields of evaporation residues in these reactions is, however, a sharp decrease of the fusion probability with increasing charge of the projectile. In Fig. 3, the calculated capture, CN formation, and evaporation residue (EvR) cross sections of the $^{208}$Pb induced fusion reactions are

![Survival probability $P_{xn}(E^*, l=0)$ of $^{256}$No, $^{258}$Rf, and $^{262}$Sg compound nuclei produced in the $^{48}$Ca + $^{208}$Pb, $^{50}$Ti + $^{208}$Pb, and $^{54}$Cr + $^{208}$Pb fusion reactions. The arrows indicate the Bass barriers (see Table I).

FIG. 2. Survival probability $P_{xn}(E^*, l=0)$ of $^{256}$No, $^{258}$Rf, and $^{262}$Sg compound nuclei produced in the $^{48}$Ca + $^{208}$Pb, $^{50}$Ti + $^{208}$Pb, and $^{54}$Cr + $^{208}$Pb fusion reactions. The arrows indicate the Bass barriers (see Table I).
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FIG. 3. Capture (upper solid curves), CN formation (short-dashed curves), and SH element production cross sections in the 208Pb induced fusion reactions. 1n, 2n, and 3n evaporation channels are shown by solid, dashed, and dotted curves (theory) and by rectangles, circles, and triangles (experiment), correspondingly. Experimental data are taken from Refs. [1,2,16].

shown along with available experimental data on the yields of SH elements (not all experimental points are displayed to simplify the plot). The fusion probabilities $P_{\text{CN}}$, calculated for head-on collisions (which bring the main contribution to the EvR cross sections), demonstrate a sharp energy dependence (see Fig. 4), as found earlier in Ref. [8]. Recently, the decrease of the fusion probability at subbarrier energies was confirmed experimentally for the fusion of 50Ti with 208Pb [9].

We found that the calculated energy dependence of the fusion probability (shown in Fig. 4) may be approximated by the simple formula

$$P_{\text{CN}}(E^*, l) = \frac{P_{\text{CN}}^0}{1 + \exp \left[ \frac{E_B^* - E^*_{\text{int}}(l)}{\Delta} \right]},$$

which could be useful for a fast estimation of EvR cross sections in the cold fusion reactions. Here $E_B^*$ is the excitation energy of CN at the center-of-mass beam energy equal to the Bass barrier [17]. $E_B^*$ are shown in Fig. 4 by the arrows. $E^*_{\text{int}}(l) = E_{\text{cm}} + Q - E_{\text{rot}}(l)$ is the “internal” excitation energy, which defines also the damping of the shell correction to the fission barrier of CN. $\Delta$ is the adjustable parameter of about 4 MeV, and $P_{\text{CN}}^0$ is the “asymptotic” (above-barrier) fusion probability dependent only on a combination of colliding nuclei.

The values of $P_{\text{CN}}^0$ calculated at excitation energy $E^* = 40$ MeV (well above the barriers for the cold fusion reactions) demonstrate rather simple behavior (almost linear in logarithmic scale), monotonically decreasing with increase of charge of CN and/or with increase of the product of $Z_1$ and $Z_2$, see Fig. 5. This behavior could be also approximated by the very simple Fermi function

$$P_{\text{CN}}^0 = \frac{1}{1 + \exp \left[ \frac{\tau}{Z_1 Z_2 - \zeta} \right]},$$

FIG. 4. Calculated fusion probabilities, $P_{\text{CN}}(E^*, l = 0)$, for near-barrier collisions of heavy nuclei with 208Pb target. CN excitation energies at the Bass barriers are shown by the arrows. Experimental values of $P_{\text{CN}}$ obtained in Ref. [9] for the 50Ti + 208Pb fusion reaction are shown by the rectangles.

FIG. 5. Above-barrier CN formation probability in the 208Pb induced fusion reactions. Results of calculation are shown by the circles, whereas the fitted curve corresponds to expression (3).
where $\zeta \approx 1760$ and $\tau \approx 45$ are just the fitted parameters. Equation (3) is obviously valid only for the cold fusion reactions of heavy nuclei with the closed shell targets $^{208}\text{Pb}$ and $^{209}\text{Bi}$. Unfortunately, we have not enough experimental data to check this formula for other reactions (or to derive a more general expression for the fusion probability).

Two important remarks could be made from our analysis of the cold fusion reactions. The first is rather evident. There is no reason (in fusion or in survival probabilities) to slow down the fast monotonic decrease of EvR cross sections with increasing charge of the SH nucleus synthesized in the cold fusion reaction. The yield of element 114 in the $1n$ evaporation channel of the $^{76}\text{Ge} + ^{208}\text{Pb}$ fusion reaction is only 0.06 pb. For elements 116 and 118, synthesized in the fusion reactions of $^{82}\text{Se}$ and $^{86}\text{Kr}$ with a lead target, we found only 0.004 and 0.0005 pb, correspondingly, for $1n$ EvR cross sections (it is worth noting that our results disagree with those obtained within the “concept of the dinuclear system” [18], which predicts the EvR cross sections at the level of 0.1 pb for all these elements including $Z = 120$). As already mentioned, fusion reactions with $^{208}\text{Pb}$ or $^{209}\text{Bi}$ targets lead to neutron-deficient SH nuclei with short half-lives, which may bring an additional difficulty to their experimental detection at the available separators.

The second conclusion is important for further experiments with actinide targets. The experimental value of the EvR cross section for element 104 in the $^{50}\text{Ti} + ^{208}\text{Pb}$ fusion reaction is two orders of magnitude less than that of element 102 in the $^{48}\text{Ca} + ^{208}\text{Pb}$ reaction, see Fig. 3. At first sight, this fact makes the fusion reactions of titanium with actinide targets (hot fusion) much less encouraging than $^{48}\text{Ca}$ fusion reactions. However, this sharp decrease in the yield of the rutherfordium isotopes occurs for two reasons. One order of magnitude loss in the EvR cross section is due to the low survival probability of the $^{258}\text{Rf}$ nucleus (the fission barrier is less by 0.4 MeV and neutron separation energy is higher by 0.5 MeV than for $^{256}\text{No}$, Fig. 2), whereas the fusion probability of $^{50}\text{Ti}$ with $^{208}\text{Pb}$ at energies near and above the Coulomb barrier is only one order of magnitude less than in the $^{48}\text{Ca} + ^{208}\text{Pb}$ fusion reaction (see Fig. 4). This makes the titanium beam quite promising for synthesis of SH nuclei in fusion reactions with the actinide targets (see below).

**IV. HOT FUSION REACTIONS**

Fusion reactions of $^{48}\text{Ca}$ with actinide targets lead to the formation of more neutron-rich SH nuclei than in cold fusion reactions. Their half-lives are several orders of magnitude longer. For example, the half-life of the SH nucleus $^{277}\text{112}$ synthesized in the cold fusion reaction $^{76}\text{Zn} + ^{208}\text{Pb}$ [1,2] is about 1 ms, whereas $T_{1/2}^{(257/112)} \sim 34$ s [3] (approaching the island of stability). On average, these SH nuclei have higher fission barriers and lower neutron separation energies, which give them a chance to survive in the neutron evaporation cascade.

Unfortunately, weaker binding energies of the actinide nuclei lead to rather high excitation energies of the obtained CN (that is why these reactions are called “hot”). At a beam energy close to the Bass barrier, the value of $E_{\text{CN}}^{*} = E_{\text{cm}} + B(Z_{\text{CN}}, A_{\text{CN}}) - B(Z_{1}, A_{1}) - B(Z_{2}, A_{2})$ ($B$ is the binding energy) is usually higher than 30 MeV for almost all the combinations, and at least three neutrons are to be evaporated to get a SH nucleus in its ground state. The total survival probability of CN formed in the hot fusion reaction (in the $3n$ and/or the $4n$ channel) is much less than in $1n$ survival probability in the cold fusion reaction, $P_{3n}^{\text{cold}}(E^{*} \sim 35 \text{ MeV}) \ll P_{1n}(E^{*} \sim 15 \text{ MeV})$.

On the other hand, for the more asymmetric hot combinations, the fusion probability is usually much higher than for the cold combinations leading to the same (but more neutron deficient) elements. We calculated the capture, fusion, and EvR cross sections for the cold ($^{208}\text{Pb}$ induced) and hot ($^{48}\text{Ca}$ induced) reactions leading to SH nuclei with $Z = 102−118$ at the same excitation energies of the CN: 15 MeV for the cold and 35 MeV for the hot combinations. Of course, the beam energies at which these CN excitations arise are only approximately equal to the corresponding Coulomb barriers, and not all agree precisely with the positions of the maxima of the EvR cross sections. However, some general regularities can be found from these calculations.

The results of our calculations are shown in Fig. 6. As can be seen, the capture cross sections are about one order of magnitude larger for the hot combinations. This is because the $E^{*} = 15$ MeV corresponds to the incident energies somewhat below the Bass barriers of the cold combinations. The slow decrease of $\sigma_{\text{cap}}$ for the cold combinations at

![Diagram](https://example.com/diagram.png)

**FIG. 6.** Calculated capture, fusion, and evaporation residue cross sections in the cold $^{208}\text{Pb}$ induced (rectangles joined by dashed lines, projectiles are shown) and hot $^{48}\text{Ca}$ induced (circles joined by solid lines, targets are shown) fusion reactions. The cross sections are calculated at beam energies corresponding to 15 MeV (cold fusion, $1n$ channel) and 35 MeV (hot fusion, $3n$ channel) excitation energies of the compound nuclei.
TABLE II. Fission barriers (macroscopic part and shell correction) and neutron separation energies (MeV) of CN produced in the $^{48}$Ca fusion reactions with $^{232}$Th, $^{238}$U, $^{244}$Pu, $^{248}$Cm, and $^{249}$Cf targets [6]. The last column shows the excitations of CN at the Bass barrier incident energies.

<table>
<thead>
<tr>
<th>CN</th>
<th>$B_{LD}$</th>
<th>Sh. Corr.</th>
<th>$B_{fis}$</th>
<th>$E_{n}^{sp}$</th>
<th>$E^{*}$(Bass)</th>
</tr>
</thead>
<tbody>
<tr>
<td>$^{280}$110</td>
<td>0.21</td>
<td>4.76</td>
<td>5.0</td>
<td>7.0</td>
<td>32</td>
</tr>
<tr>
<td>$^{280}$112</td>
<td>0.10</td>
<td>6.64</td>
<td>6.7</td>
<td>7.1</td>
<td>33</td>
</tr>
<tr>
<td>$^{292}$114</td>
<td>0.04</td>
<td>8.89</td>
<td>8.9</td>
<td>7.0</td>
<td>34</td>
</tr>
<tr>
<td>$^{296}$116</td>
<td>0.01</td>
<td>8.58</td>
<td>8.6</td>
<td>6.7</td>
<td>32</td>
</tr>
<tr>
<td>$^{297}$118</td>
<td>0.00</td>
<td>8.27</td>
<td>8.3</td>
<td>6.2</td>
<td>28</td>
</tr>
</tbody>
</table>

$Z_{CN} > 108$ is caused by gradual shallowing of the potential pocket (decreasing value of $l_{crit}$). The larger value of $\sigma_{cap}$ for the $^{48}$Ca + $^{249}$Cf combination is conditioned by a “colder” character of this reaction—the excitation energy of CN at the Bass barrier beam energy is only 28 MeV for this reaction (i.e., $E^{*} = 35$ MeV corresponds here to an above-barrier initial energy).

The fusion probability for the cold combinations decreases very fast with increasing charge of the projectile; and, in spite of the evaporation of only one neutron, at $Z_{CN} \geq 112$, the EvR cross sections become less than in hot fusion reactions. Increasing survival probability of SH nuclei with $Z = 114, 116$ synthesized in $^{48}$Ca induced fusion reactions as compared with $Z = 110, 112$ is due to the increase of the shell corrections to the fission barriers of these nuclei caused by approaching the closed shells predicted by the macromicroscopic model (see Table II).

In the experimental data for the hot fusion reactions induced by $^{48}$Ca, there is an unexplored gap between the elements 102 ($^{208}$Pb target) and 112 ($^{238}$U target). For a deeper understanding of the mechanisms of SH element formation, an additional point in this region (where the cross section falls by four orders of magnitude) is extremely desirable. We found that the neutron-rich isotopes of Hassium ($Z = 108$) could be produced in the $^{48}$Ca + $^{226}$Ra fusion reaction with rather large cross sections (Fig. 7). In such an experiment, one should worry about utilization of $^{222}$Rn (decaying finally to the rather long-lived $^{210}$Po); however, the $^{226}$Ra target was already used in the past. The simultaneous measurement of the capture cross section could be also rather useful for subsequent theoretical analysis. Note that our estimation of the EvR cross sections in this reaction is rather close to those obtained in Ref. [19].

In the series of SH elements synthesized in the $^{48}$Ca induced fusion reactions [3], one element, $Z = 117$, is still “skipped.” The element 117 may be synthesized with a rather large cross section in the $^{48}$Ca + $^{249}$Bk fusion reaction, if one manages to prepare a short-living (330 d) berkelium target. The calculated EvR cross sections of this reaction are shown in Fig. 8. It is important that the successive nuclei ($^{289,290}$115, $^{285,286}$113, $^{281,282}$111, $^{277,278}$109, and so on) appearing in the $\alpha$-decay chains of $^{293,294}$117 are assumed to have rather long half-lives to be detected and studied in the chemical experiment, which makes the $^{48}$Ca + $^{249}$Bk fusion reaction quite attractive. Also, the berkelium target may be used for synthesis of the element 119 in the fusion reaction with the titanium beam (see below).

As mentioned above, $^{249}$Cf ($T_{1/2} = 351$ yr) is the heaviest available target that may be used in experiment. Thus, to get SH elements with $Z > 118$ in fusion reactions, we should proceed to heavier than $^{48}$Ca projectiles. Most neutron-rich isotopes of element 120 may be synthesized in the three different fusion reactions $^{54}$Cr + $^{248}$Cm, $^{58}$Fe + $^{244}$Pu, and $^{48}$Ca + $^{249}$Bk.

![FIG. 7. Calculated capture, fusion, and evaporation residue (2$n$, 3$n$, 4$n$, and 5$n$ channels) cross sections in the $^{48}$Ca + $^{226}$Ra fusion reaction. The arrow indicates the Bass barrier.](image7.png)

![FIG. 8. Cross sections for production of the element 117 in the $^{48}$Ca + $^{249}$Bk fusion reaction (solid curves, 2$n$, 3$n$, 4$n$, and 5$n$ evaporation channels). For comparison, the EvR cross sections in 3$n$ and 4$n$ channels of the $^{48}$Ca + $^{249}$Cf fusion reaction are shown by the dashed curves. The arrows indicate the corresponding Bass barriers.](image8.png)
FIG. 9. Potential energy surface for the nuclear system consisting of 120 protons and 182 neutrons (elongation–mass-asymmetry plot at fixed dynamic deformation $\beta_2 = 0.2$). Injection configurations (contact points) for the $^{54}$Cr + $^{248}$Cm, $^{58}$Fe + $^{244}$Pu, and $^{64}$Ni + $^{238}$U fusion reactions are shown by the circles. Thick curves with arrows shows schematically quasifission and fusion (CN formation) trajectories.

$^{64}$Ni + $^{238}$U, leading to the same SH nucleus $^{302}$120 with neutron number near the predicted closed shell $N = 184$. These three combinations are not of equal worth. In Fig. 9, the potential energy surface for the nuclear system consisting of 120 protons and 182 neutrons is shown in the elongation–mass-asymmetry space at fixed value of dynamic deformation $\beta_2 = 0.2$. One can see that the contact configuration of the more symmetric $^{64}$Ni + $^{238}$U combination is located lower in the valley leading the nuclear system to the dominating quasifission channels.

As a result, the estimated EvR cross sections for the more symmetric $^{58}$Fe + $^{244}$Pu and $^{64}$Ni + $^{238}$U reactions are lower than those of the less symmetric $^{54}$Cr + $^{248}$Cm combination (see Fig. 10). Some gain for $^{64}$Ni + $^{238}$U comes from the “colder” character of this reaction—the excitation of CN at

the Bass barrier incident energy for this combination, $E_{\text{CN}}^* = 26$ MeV, is much lower than for two others (see arrows in Fig. 10). Note, that 3$n$ and 4$n$ evaporation residues of the $^{302}$120 nucleus will decay over the known isotopes of elements 112–118 [3]. This significantly simplifies their identification. However, the $Q$ value of the first $\alpha$ particle emitted from element 120 should be rather high (about 13 MeV), and the half-life of this element might be rather short. If it is comparable to the time of flight of the recoil nucleus through a separator (about 1 $\mu$s), then an additional difficulty appears in the detection of this element.

When calculating survival probability, we used the fission barriers of SH nuclei predicted by the macroscopic model [6], which gives a much lower fission barrier for the $^{302}$120 nucleus than for $^{239}$116. On the other hand, the full microscopic models based on the self-consistent Hartree-Fock calculations [20] predict much higher fission barriers for the nucleus $^{302}$120 (up to 10 MeV) if the Skyrme forces are used (though these predictions are not unambiguous and depend strongly on chosen nucleon-nucleon forces). This means that the estimated 3$n$ and 4$n$ EvR cross sections in the fusion reactions considered above could be, in principle, higher than those shown in Fig. 10. This fact, however, influences neither the positions of the maxima of the excitation functions nor the conclusion about the advantage of the $^{54}$Cr + $^{248}$Cm fusion reaction as compared to $^{64}$Ni + $^{238}$U.

The strong dependence of the calculated EvR cross sections for the production of element 120 on the mass asymmetry in the entrance channel (along with their low values for all the reactions considered above) makes the nearest to $^{48}$Ca projectile, $^{50}$Ti, most promising for further synthesis of SH nuclei. Of course, the use of the titanium beam instead of $^{48}$Ca also decreases the yield of SH nuclei mainly due to a worse fusion probability. The calculated excitation functions for the synthesis of SH elements 116, 117, 119, and 120 in the fusion reactions of $^{50}$Ti with $^{244}$Pu, $^{243}$Am, $^{249}$Bk, and $^{249}$Cf targets are shown in Fig. 11.

The orientation effects are known to play an important role in fusion reactions of statically deformed heavy nuclei [11,14,15,23]. The fusion probability (formation of CN) was found to be strongly suppressed for more elongated nose-to-nose initial orientations [11]. As a result, the preferable beam energies for the synthesis of SH elements in the hot fusion reactions are shifted to values that are several MeV higher than the values of the maxima of the excitation functions nor the conclusion about the advantage of the $^{54}$Cr + $^{248}$Cm fusion reaction as compared to $^{64}$Ni + $^{238}$U.

V. MASS-SYMMETRIC FUSION REACTIONS

The use of the accelerated neutron-rich fission fragments is one of the widely discussed speculative methods for the production of SH elements in the region of the island of stability. For example, in the $^{132}$Sn + $^{176}$Yb fusion reaction, we may synthesize $^{308}$120, which (after a few neutron evaporations and $\alpha$ decays) may reach a center of the island of stability.
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FIG. 11. Excitation functions of $^{50}$Ti induced synthesis of elements 116 (a), 117 (b), 119 (c), and 120 (d). The arrows indicate the positions of the corresponding Bass barriers and the Coulomb barriers of side-by-side oriented nuclei.

Several projects in the world are realized now to obtain the beams of neutron-rich fission fragments. The question is how intensive should such beams be to produce SH nuclei. Evidently the answer depends on the values of the corresponding cross sections. Unfortunately, there are almost no experimental data on fusion reactions in mass-symmetric nuclear combinations.

Experimental data on the symmetric fusion reactions $^{100}$Mo + $^{100}$Mo, $^{100}$Mo + $^{110}$Pa, and $^{110}$Pa + $^{110}$Pa [21] show that the fusion probability sharply decreases with increasing mass and charge of colliding nuclei. However, the last studied reaction of such a kind, $^{110}$Pa + $^{110}$Pa, is still far from a combination leading to a SH compound nucleus. This means that further experimental study of such reactions is quite urgent.

The choice of the colliding nuclei is also important. In this connection, the $^{136}$Xe + $^{136}$Xe fusion reaction looks very promising for experimental study [22], because the formed CN, $^{272}$Hs, should undergo just to symmetric fission. It means that two colliding $^{136}$Xe nuclei are very close to the nascent fission fragments of $^{272}$Hs in the region of the saddle point, and their fusion should really reflect a fusion process of two fission fragments.

Calculated within the two-center shell model, the adiabatic potential energy surface of the nuclear system consisting of 108 protons and 164 neutrons is shown in Fig. 12 as a function of elongation (distance between the centers) and deformation of the fragments at zero mass asymmetry, which corresponds to two Xe nuclei in the entrance and exit channel. The energy scale is chosen in such a way that zero energy corresponds to two $^{136}$Xe nuclei in their ground states at infinite distance. The contact configuration of two spherical Xe nuclei is located very close (in energy and in configuration space) to the saddle point of CN (note that it is located behind the Coulomb barrier, though there is no pronounced potential pocket). This fusion reaction is extremely cold, the excitation energy of the CN at the Bass barrier beam energy is only 5 MeV. One may expect that after contact these nuclei may overcome the inner barrier due to fluctuations of collective degrees of freedom and thus reach the saddle configuration. After that they fuse (form CN) with 50% probability.
FIG. 13. Evaporation residue cross sections in the $^{136}\text{Xe} + ^{136}\text{Xe}$ fusion reactions. Solid lines show our predictions [24], whereas the dashed curves are the predictions of the “fusion by diffusion” model [26]. Gray bar shows upper limit of the experimental EvR cross sections in this reaction [27].

However the potential energy decreases very fast with increasing deformations of the touching nuclei and drives the nuclear system to the fission valley (see Fig. 12). As a result, the calculated fusion probability is very low and, in spite of rather high fission barriers of the hassium isotopes in the region of $A \sim 270$ ($\sim 6$ MeV [6]), the EvR cross sections were found to be very low [24], see Fig. 13. They are much less than the yield of $^{265}$Hs synthesized in the more asymmetric $^{58}\text{Fe} + ^{208}\text{Pb}$ fusion reaction (Fig. 3). It is worth noting that the prediction of the EvR cross section for the $1n$ channel in the $^{136}\text{Xe} + ^{136}\text{Xe}$ fusion reaction, obtained within the so-called “fusion by diffusion” model [25,26], exceeds our result by three orders of magnitude. This fact reflects significant difficulties appearing in the calculation of the fusion probability in such reactions.

Experiment on the synthesis of hassium isotopes in the $^{136}\text{Xe} + ^{136}\text{Xe}$ fusion reaction was performed recently in Dubna, and no one event was detected at the level of about 2 pb [27]. Thus, we may conclude that for the widely discussed future experiments on the synthesis of SH nuclei in symmetric fusion reactions, one needs to get a beam intensity no lower than $10^{13}$ pps (comparable to or greater than the intensities of available stable beams of heavy ions). Since the experimental values of the EvR cross sections in such reactions are still unknown, attempts to synthesize a SH element in the fusion reaction of two heavy, more or less equal in mass, nuclei ($\text{Xe} + \text{Xe}$ or $\text{Sn} + \text{Xe}$) should be continued.

VI. RADIOACTIVE ION BEAMS

Recently, many speculations also appeared on the use of radioactive beams for the synthesis and study of new elements and isotopes. A rather complete list of references as well as a review of this problem can be found in the paper of Loveland [28].

As shown above, the use of accelerated fission fragments for the production of SH nuclei in symmetric fusion reactions is less encouraging and needs beam intensities at the hardly reachable level of $10^{13}$ pps or higher. In our opinion, the lighter radioactive beams could be quite useful in solving the two important problems. As can be seen from Fig. 14, there is a gap between the SH nuclei produced in the hot fusion reactions with $^{48}\text{Ca}$ and the continent of known nuclei. This gap hinders one from obtaining a clear view of the properties of SH nuclei in this region (in particular, the positions of closed shells and subshells). There are no combinations of stable nuclei to fill this gap in fusion reactions, while the use of radioactive projectiles may help one to do this.

The second problem, which may be solved with the radioactive beams, is that of obtaining much more neutron-rich transfermium isotopes. This is extremely important for two reasons. First, as we know from experiment, the addition of only eight neutrons to the nucleus $^{277}_{112}$ ($T_{1/2} = 0.7$ ms) increases its half-life by almost five orders of magnitude to $T_{1/2}(^{285}_{112}) = 34$ s, testifying to the approach of the island of stability. How far is it? How long could the half-lives of SH nuclei be at this island? To answer these questions, we need to add more and more neutrons. Second, somewhere in the region of $Z \sim 100$ and $N \sim 170$ the $r$-process of nucleosynthesis should be terminated by neutron-induced or $\beta$-delayed fission. This region of nuclei, however, is absolutely unknown, and only theoretical estimations of nuclear properties (rather unreliable for neutron-rich isotopes) are presently used in different astrophysical scenarios.

Contrary to a common opinion, neutron excess itself does not increase very much the EvR cross sections in fusion reactions of neutron-rich radioactive nuclei. The neutron excess decreases just a little the height of the Coulomb barrier due to the small increase in the radius of the neutron-rich projectile. Neutron transfer with a positive $Q$ value may really increase the subbarrier fusion probability by several orders of magnitude due to the “sequential fusion mechanism” [29,30]. However, this mechanism does not increase noticeably the

FIG. 14. Upper part of the nuclear map. Isotopes synthesised in the $^{48}\text{Ca}$ induced fusion reactions are shown by the light gray rectangles.
VII. MULTI-NUCLEON TRANSFER REACTIONS

The use of multinucleon transfer from a heavy ion projectile to an actinide target nucleus for the production of new nuclear species in the transuranium region has a long history. Light (carbon [34], oxygen and neon [35]), medium (calcium [36,37], krypton and xenon [38,39]), and very heavy (238U [40,41]) projectiles were used, and heavy actinides (up to mendeleium) have been produced in these reactions. The cross sections were found to decrease very rapidly with increasing transferred mass and atomic number of surviving target-like fragments. The level of 0.1 µb was reached for chemically separated Md isotopes [41].

These experiments seem to indicate a poor chance for the production of new SH nuclei. However, there is experimental evidence that the nuclear shell structure may strongly influence the nucleon flow in the low-energy damped collisions of heavy ions. For example, in 238U induced reactions on 110Pd at about 6 MeV/u bombarding energy, an enhanced proton flow along the neutron shells N1 = 82 and N2 = 126 (reached almost simultaneously in target-like and projectile-like fragments) was observed in the distribution of binary reaction products [42].

The idea of taking advantage of the shell effects for the production of SH nuclei in the multinucleon transfer processes of low-energy heavy ion collisions was proposed in Ref. [43]. The shell effects are known to play an important role in the fusion of heavy ions with actinide targets driving the nuclear system to the quasifission channels (into the deep lead and tin valleys) and, thus, decreasing the fusion probability. On the contrary, in the transfer reactions, the same effects may lead to enhanced yield of SH nuclei. It may occur if one of the heavy colliding nuclei, say 238U, gives away nucleons approaching the doubly magic 208Pb nucleus; whereas another one, say 248Cm, accepts these nucleons becoming superheavy in the exit channel—the so-called inverse (antisymmetrizing) quasi-fission process.

We extended our approach, taking into consideration neutron and proton asymmetries separately instead of the one mass-asymmetry parameter used before [11]. The potential energy surface of the giant nuclear system formed in the collision of 238U and 248Cm nuclei is shown in Fig. 17. It is calculated within the two-center shell model for a configuration of two touching nuclei (with fixed value of dynamic deformation β2 = 0.2) depending on the number of transferred protons and neutrons. The initial configuration of 238U and 248Cm touching nuclei is shown by the crosses.

In low-energy damped collisions of heavy ions, just the potential energy surface regulates to a great extent the evolution of the nuclear system. From Fig. 17, one sees that in the course of nucleon exchange, the most probable path of the nuclear system formed by 238U and 248Cm lies along the line of stability with the formation of SH nuclei that have many more neutrons than those produced in the cold and hot fusion
reactions. Due to fluctuations, even more neutron-rich isotopes of SH nuclei may be formed in such transfer reactions.

The yield of survived SH elements produced in the low-energy collisions of actinide nuclei is rather low, though the shell effects give us a definite gain as compared to a monotonous exponential decrease of the cross sections with increasing number of transferred nucleons. In Fig. 18, the calculated EvR cross sections for production of SH nuclei in damped collisions of $^{238}$U with $^{248}$Cm at 800 MeV center-of-mass energy are shown along with available experimental data. As can be seen, really many more neutron-rich isotopes of SH nuclei might be produced in such reactions (new isotopes of elements 105 and 106 are shown in Fig. 18 by the open circles).

Of course, the reliability of our predictions for the processes with a transfer of several tens of nucleons is not very high. In this connection, more detailed experiments have to be performed aimed at the study of shell effects in the mass transfer processes in low-energy damped collisions of heavy ions. The effect of inverse quasifission may be studied also in experiments with less heavy nuclei. For example, in the collision of $^{160}$Gd with $^{184}$W, we may expect an enhanced yield of the binary reaction products in the regions of Ba and Pb just because of the shell effect [44]. The experimental observation of this effect and the measurement of the corresponding enhancement factor in the yield of closed shell nuclei might allow us to make better predictions (and/or simple extrapolations) for heavier nuclear combinations which are more difficult for experimental study.

VIII. CONCLUSION

Thus we may conclude that there are several very promising possibilities for the synthesis of new SH elements and isotopes. First of all, we may use the titanium beam (instead of $^{48}$Ca) and actinide targets to move forward up to element 120. The estimated EvR cross sections are rather low (at the level of 0.1 pb) but quite reachable at available setups. If the experiments with a titanium beam will confirm our expectations, then we have to find a possibility to increase the beam intensity and the detection efficiency (by a total of one order of magnitude) and go on to the chromium and iron beams (aiming at elements 122 and 124). The use of light- and medium-mass neutron-rich radioactive beams may help us explore and fill the “blank spot” at the north-east part of the nuclear map. Such a possibility is also provided by the multinucleon transfer processes in low-energy damped collisions of heavy actinide nuclei, if the shell effects really play an important role in such reactions. The production of SH elements in fusion reactions with accelerated fission fragments looks less encouraging. Only if an extremely high beam intensity were to be attained would the chances increase.


